

January 15, 2002

# REVIEW OF SAFETY PROCEDURES FOR HANDLING BULLS AT ARC

1. Never go into the bull's stall while he is loose for ANY REASON.
2. When cleaning box stalls in main bull barn make sure to chase the bull outside and then drop the safety pin or tie bull with a lead rope and a halter before entering the stall.
3. To chase bull inside when he is in the outside paddock, lock the bull in the adjoining stall inside and then go into that paddock and chase the bull inside.
4. NEVER TIE a bull outside of his stall with ONLY A LEAD ROPE and leave unattended.
5. Always use TWO men for handling bulls for the following situations:
  - ◆ Loading on trucks
  - ◆ Taking bull to exerciser
  - ◆ Taking bull into stocks
  - ◆ Leading bull out of or into tie stalls
  - ◆ Bringing in bulls from calf exercise lot
  - ◆ When bulls are being caught and tied in the mornings.
  - ◆ Collecting beef bull semen out-of-doors without using outside safety stall.
  - ◆ Taking bull photographs inside the barn

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6. KEEP ALL OUTSIDE doors (3 doors in bull barn and 4 foot door in East collection room) closed and latched at all times while leading bulls.
7. Never allow two bulls in same area to come together in such a fashion as to be head to head with each other.
8. Only place one teaser or bull in exercise lot adjacent to calf barn at a time.
9. Be sure box stall doors are secured and safety latches are in place after returning a bull to the stall.
10. Use safety fences when leading bulls. NEVER WALK in alleyway directly in front of bull to the stall.
11. Maintain control of lead rope with bull until the bull is back in his stall. Lead bull in stall. Secure gate, then release the lead rope, this is not only for safety, but to prevent injury to bull should he jump over the gutter and slip or fall.
12. Make sure gutter cleaner is OFF when taking the bull out of stall or bringing him back.
13. All doors and latches should be checked for security at the end of each workday.
14. All alley chains should be in place throughout the day and especially before locking the barns.
15. First of each month check and repair lead ropes and halters for wear and replace when necessary.
16. Handle teaser and bulls firmly but gently. Don't jerk them around roughly and unnecessarily by their nose rings.
17. Catch bulls and teasers to be used that morning when feeding grain.
18. Most importantly: TREAT ALL BULLS AS POTENTIAL KILLERS, irrespective of age, breed, temperament or size.

THINK!